

SAFETY DATA SHEET

Flux-Off® WaterSoluble

Section 1. Identification

Product identifier : Flux-Off® WaterSoluble
Product code : ES1530
Other means of identification : Fluxing agents Remover.
Industrial/Professional use
Product type : Aerosol.

Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

Supplier's details : Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152
Tel. 770-424-4888 or toll free 800-645-5244

Emergency telephone number (with hours of operation) : Chemtrec - 1-800-424-9300 or collect 703-527-3887
24/7

Section 2. Hazard identification

Classification of the substance or mixture : FLAMMABLE AEROSOLS - Category 1
GASES UNDER PRESSURE - Compressed gas
EYE IRRITATION - Category 2A

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Extremely flammable aerosol.
Contains gas under pressure; may explode if heated.
Causes serious eye irritation.

Precautionary statements

Prevention : Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Wash thoroughly after handling. Do not pierce or burn, even after use.

Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Protect from sunlight. Store in a well-ventilated place. Do not expose to temperatures exceeding 50 °C/122 °F.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Fluxing agents Remover. Industrial/Professional use

Ingredient name	% (w/w)	CAS number
Isopropyl alcohol	≥60 - ≤80	67-63-0
Normal propyl acetate	≤5	109-60-4

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: At very high concentrations, can displace the normal air and cause suffocation from lack of oxygen.
Skin contact	: May cause skin irritation.
Ingestion	: Do not ingest. If swallowed then seek immediate medical assistance.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
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Section 4. First-aid measures

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : Adverse symptoms may include the following:
Ingestion Seek medical attention.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
carbonyl halides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Section 6. Accidental release measures

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Isopropyl alcohol	<p>CA Alberta Provincial (Canada, 6/2018). 15 min OEL: 984 mg/m³ 15 minutes. 15 min OEL: 400 ppm 15 minutes. 8 hrs OEL: 492 mg/m³ 8 hours. 8 hrs OEL: 200 ppm 8 hours.</p> <p>CA British Columbia Provincial (Canada, 1/2020). STEL: 400 ppm 15 minutes. TWA: 200 ppm 8 hours.</p> <p>CA Ontario Provincial (Canada, 6/2019). STEL: 400 ppm 15 minutes. TWA: 200 ppm 8 hours.</p> <p>CA Quebec Provincial (Canada, 7/2019). STEV: 1230 mg/m³ 15 minutes. STEV: 500 ppm 15 minutes. TWAEV: 983 mg/m³ 8 hours. TWAEV: 400 ppm 8 hours.</p> <p>CA Saskatchewan Provincial (Canada, 7/2013). STEL: 400 ppm 15 minutes. TWA: 200 ppm 8 hours.</p>
Normal propyl acetate	<p>CA Alberta Provincial (Canada, 6/2018). Skin sensitizer. 15 min OEL: 1040 mg/m³ 15 minutes. 15 min OEL: 250 ppm 15 minutes. 8 hrs OEL: 835 mg/m³ 8 hours. 8 hrs OEL: 200 ppm 8 hours.</p> <p>CA British Columbia Provincial (Canada, 1/2020). STEL: 250 ppm 15 minutes. TWA: 200 ppm 8 hours.</p> <p>CA Ontario Provincial (Canada, 6/2019). STEL: 250 ppm 15 minutes. TWA: 200 ppm 8 hours.</p> <p>CA Quebec Provincial (Canada, 7/2019). STEV: 1040 mg/m³ 15 minutes. STEV: 250 ppm 15 minutes. TWAEV: 835 mg/m³ 8 hours. TWAEV: 200 ppm 8 hours.</p> <p>CA Saskatchewan Provincial (Canada, 7/2013). STEL: 250 ppm 15 minutes. TWA: 200 ppm 8 hours.</p>

Appropriate engineering controls

- : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid. [Aerosol.]
- Color** : Clear. Colorless.
- Odor** : Sweetish.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : 82°C (179.6°F)
- Flash point** : Closed cup: 12°C (53.6°F) [Tagliabue]
- Evaporation rate** : <1 (butyl acetate = 1)
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : 4.4 kPa (33 mm Hg)
- Relative vapor density** : >1 [Air = 1]
- Relative density** : 0.79
- Solubility** : Not available.
- Solubility in water** : Not available.

Section 9. Physical and chemical properties and safety characteristics

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Heat of combustion : 3.236 kJ/g

Viscosity : Not available.

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Aerosol product

Type of aerosol : Spray

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame).

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Isopropyl alcohol	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-
Normal propyl acetate	LD50 Oral	Rat	9370 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Isopropyl alcohol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Eyes - Moderate irritant	Rabbit	-	10 mg	-
	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-
Normal propyl acetate	Eyes - Mild irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Section 11. Toxicological information

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
Isopropyl alcohol	3	-	A4

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : At very high concentrations, can displace the normal air and cause suffocation from lack of oxygen.
- Skin contact** : May cause skin irritation.
- Ingestion** : Do not ingest. If swallowed then seek immediate medical assistance.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : Adverse symptoms may include the following:
Ingestion Seek medical attention.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Section 11. Toxicological information

Not available.

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Isopropyl alcohol	5000	12800	N/A	N/A	N/A
Normal propyl acetate	9370	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Isopropyl alcohol	Acute EC50 7550 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 1400000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours
Normal propyl acetate	Acute LC50 60000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Isopropyl alcohol	0.05	-	low
Normal propyl acetate	1.4	-	low

Mobility in soil





Soil/water partition coefficient (K_{oc})	: Not available.
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Other adverse effects	: No known significant effects or critical hazards.
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Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.
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Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	Aerosols, flammable	Aerosols, flammable	Aerosols, flammable	Aerosols, flammable
Transport hazard class(es)	2.1 	2.1 	2.1 	2.1 
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2).

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : The following components are listed: isopropyl alcohol; propyl acetate (all isomers)

CEPA Toxic substances : The following components are listed: hydrofluorocarbons; carbon dioxide

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Ingredient name	Status
HFC-152a	Annex F, Group I

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.
Canada : All components are listed or exempted.
China : All components are listed or exempted.
Europe : All components are listed or exempted.
Japan : **Japan inventory (CSCL):** All components are listed or exempted.
Japan inventory (ISHL): Not determined.

Section 15. Regulatory information

New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History

Date of printing	: 3/4/2022
Date of issue/Date of revision	: 3/4/2022
Date of previous issue	: No previous validation
Version	: 1
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE AEROSOLS - Category 1	On basis of test data
GASES UNDER PRESSURE - Compressed gas	On basis of test data
EYE IRRITATION - Category 2A	Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.